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Fabrication Facilities:

- 58,000 Sq. Ft. Floor Space w/5 Acre Laydown Yard w/Damper Testing Capabilities to 900° F @ 27" W.C.

Equipment Manufactured:

- Butterfly Dampers
- Louver Dampers
- Guillotine/Slide Gate Dampers
- Diverter (T, Y, Flap) Dampers
- Inlet Vane (Radial and Nested) Dampers
- Stack Dampers
- Backdraft Dampers
- Metallic Expansion Joints
- Non-Metallic Expansion Joints
- Miscellaneous steel fabrication, i.e. baghouses, ducting, hoppers, inlet boxes, walkways, ladders, etc...

Additional Services Offered (for dampers & EJ's)

- Engineering
- General Fabrication to AWS D1.1 & ASME Sect. IX (as applicable)
- Installation/Start-up/Commissioning Assistance
- Emergency Repair/Rebuild
- Retrofit of Existing Equipment
- General Field Service Supervision

Materials of Construction:

- Mild Steel, i.e. A1011, A36, etc...
- A242/A588/A606 ("Cor-Ten")
- Abrasion Resistant CS (AR Plate)
- "Boiler" Plate, i.e. A572, A516, etc...
- All grades of SS and most Alloys

General Machinery:

- (1) Hydraulic Shear: ½" x 12' for CS, ¼" x 8' for SS
- (1) Hydraulic Press Brake: 20' x 600 Ton
- (1) CNC Plasma w/Oxy-Acetylene Head: 8' x 20'
- (1) Iron Worker
- Cranes: (2) 5-ton, (2) 15 Ton, (1) 20 Ton, (6) ½-ton Jib-style, (1) 20' W x 14' H x 4,000# Gantry
- (1) Angle Roll: 3-1/2" x 3/8"
- (2) Radial Drills
- (2) Vertical Mills
- (1) Horizontal Mill

- (2) Plate Rolls: 3/8" x 8', 1/4" x 6'
- (1) Blue Valley Flanger: 3/16"
- (3) Fork Trucks: 3 ton, 4 ton, 10 ton
- (1) Stud Welder
- (2) Horizontal Lathes
- (1) Radial Arm Saw
- (1) Beveling Machine
- (1) Abrasive Cutoff Saw
- (1) Belt Sander
- (15) MIG Welders
- (4) Tig Welders
- (1) 8' Weld Positioner

Metallic EJ (aka Bellows) Forming Machinery:

- (1) 60" Panjris Longitudinal Seam Welder
- (1) 36" Weldline Longitudinal Seam Welder
- (1) Fuge Automatic Bellows Forming Machine 16 ft. Ø Max.
- (2) Fuge Re-rolling Machines: 16 ft. Ø Max.
- (1) 36" Bereg Planisher
- (1) Plate Shear: 10 ga. x 52"
- (1) Max Star 350 Tig/Stick Welder
- (1) Mas Star 200 LX Tig/Stick Welder
- (1) Miller Syncwave 250DX Tig/Stick Welder
- (1) EC9 Trimming Shear
- (1) Miller Spectrum 2050 (Plasma)
- (2) MIG Welders

Non-Metallic EJ Machinery:

- Various Heat Sealing Irons
- Keystone Industrial Sewing Machine
- Various Adjustable Insulation Pillow Tables
- Various Inner/Outer Corner Molders